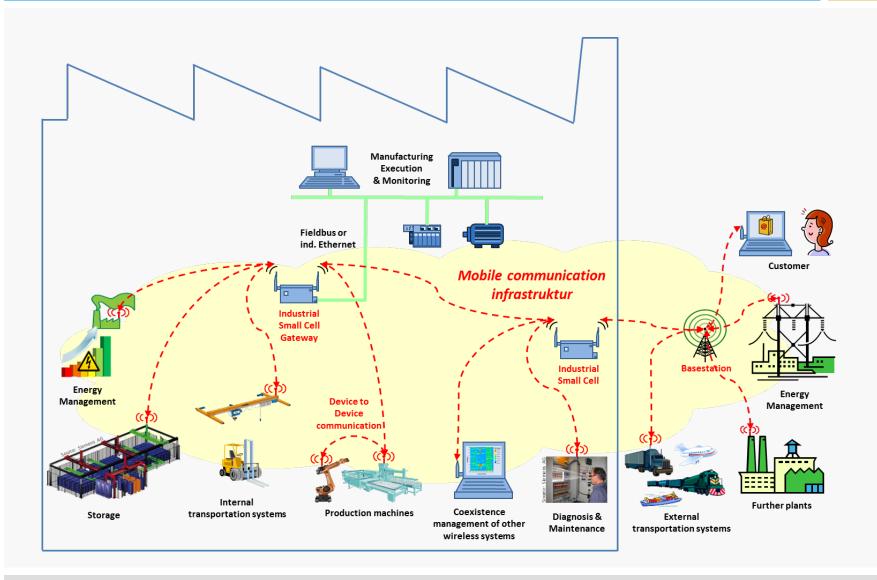
"Industrial Small Cells" Project Idea

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Industrial Small Cells Motivation

- Today wireless industrial automation applications use short range device technologies mostly operating in ISM bands.
- These frequency bands are heavily utilised.
- It is expected that the situation worsens with future manufacturing concepts such as "Industrie 4.0".
- Furthermore, new regulations endanger real-time and deterministic behaviour of industrial wireless applications.
 - Thus, there is the danger that such manufacturing concepts fail because of a missing adequate wireless communication infrastructure.
- The success depends essentially from a constructive cooperation between industrial automation and mobile communication.



Industrial Small Cells High Level Objectives

- Support of new application fields for mobile communication systems
- Design of mobile communication infrastructure concepts dedicated to the needs of future industrial automation application profiles
- Creating confidence in wireless communication for industrial applications with critical requirements and conditions
- Identification of requirements for future mobile communication technologies (5G)
- Development of new business models

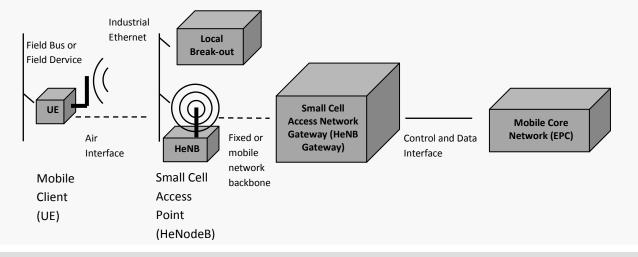
Industrial Small Cells Technical Objectives

- Investigation and classification of small cell functionalities with respect to the requirements of industrial automation communication requirements
- Practical performance investigation of different small cell infrastructures and functional ranges
 - Assessment with respect to the application profiles
- Consideration of life cycle aspects of communication products and systems with respect to digital factory (planning, design, commissioning, diagnosis, etc.)
- Development of concepts for the integration of small cell functionalities into automation systems and devices
- Investigation within a real industrial pilot
- Co-existence with other systems

Industrial Small Cells Challenges and Architecture

- Mobile communication concepts that are suitable for the global market of the machine and plant construction
 - technical,
 - organisational and
 - financial requirements of industrial automation
- Global networking of locally managed
 Small Cells with direct access for users
- Enabler of IP(v6)

- Deterministic and reliable communication behaviour
- Application centric prioritisation and scaling of communication
- Security, safety and availability aspects
- Scalability: number of networked devices (controlled systems, UEs, ...)
- "Plug and play"
- Partitioning of "real-time" and "non realtime" transmission resources in LTE



Industrial Small Cells Industrial Pilot

Pilot from Steel Industry is under consideration to be used for installation and approval of concept and technology



Source/Copyright: Stahl-Zentrum

Industrial Small Cells Partners & Expertise

Partners already involved

Germany

- BVB Innovate (SME) + Urbato (SME), Engineering / Project Management Rollout Industrial Small Cell Demonstrator, Project Management
- Nash Technologies (IND), Telecommunications, Small Cell Software
- ifak e.V. (RES), wired and wireless automation, system design, system test
- BFI (RES), applied research for process industry
- ThyssenKrupp (IND), requirements, industrial pilot, validation → decision pending

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France

• Gemalto (IND), \rightarrow decision pending

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Industrial Small Cells Partners & Expertise

- Missing partners / expertise
 - Consortia from other European countries consisting of partners representing relevant roles including
 - End user
 - Machine manufacturer
 - Automation device / system manufacturer
 - Small cell device / system manufacturer
 - Mobile communication provider
 - Engineering tool developer
 - Standardization contributors
 - Related research organizations

Industrial Small Cells Contact



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